## Life Fitness Models 8500, 9100, and 9500HR Cross-Trainers How To... Replace Rocker Arms

Tools required: 3/8 Socket set and Standard wrench set

- 1. Remove the UPPER ARMS. See How To...Replace User Arms.
- 2. Remove the MONOCOLUMN COVERS and CLEVIS COVERS.
- 3. Remove the clevis cover from each pedal lever.
- Remove the nut and bolt securing the PEDAL LEVER to the ROCKER ARM, and lower the pedal lever.
- 5. Remove the END CAP from the rocker arm.
- Remove bolt and washer and slide-off the rocker arm.
- 7. Install new rocker arm in reverse order.
- 8. Units with split collar design, make sure to position to within .005" gap of rocker arm. Units with one-piece collars, make sure collar is positioned against shaft shoulder.



